



# Bolt, Bushing, Nut, and Link Rebuild

## Installation Instructions

### **Caution:**

- Always use precaution when working around any equipment.
- Always wear safety glasses.
- Follow skidsteer manufacture's safety guidelines when installing this product.
  1. Read all instructions prior to installation.
  2. Refer to track mounting instructions for safety precautions and torque specifications.
  3. Verify that all of the parts are included in the rebuild kit.
  4. Insert a bushing into both of the holes on each link.
  5. Insert links into track pad. The offset side (1) on the link needs to be facing the inside center of the pad. See photo below for clarification.
  6. Attach the links to the pad by inserting a bolt from the inside of the pad and tightening a nut on the other side. See photo below for clarification.
  7. Attach the other side of the link to the next pad.
  8. If it is necessary to use the inside holes (2) on the pad, only one end of a link can be attached to the inside hole of a pad. At least one end of a link needs to be attached to the outside hole (3) of a pad. Refer to mounting instructions for further clarification.

**NOTE:** Your pads and links may vary slightly from the ones shown on this page, but the same installation procedure will be compatible.

