



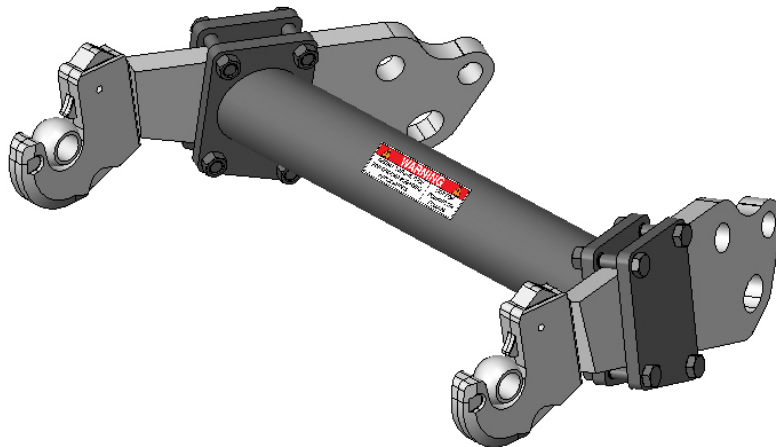
Torque Arm - Front Hitch

Installation Instructions

Caution:

- Always use precaution when working around any equipment.
- Always wear safety glasses.
- Follow tractor manufacturer's safety guidelines when installing this product.
- Read all instructions prior to installation.
 1. Set the front hitch arms to the fixed position. The front hitch arms cannot be in float with the torque arm installed.

!!!The front hitch arms cannot be in float with the torque arm installed!!! Refer to tractor manufacturer's operator's manual for front hitch arms fixed position pin location.
 2. Position the torque arm between the front hitch arms. The longest edge of the plate should be closest to the tractor and the angled edge on the bottom. See the photo below for correct orientation.
 3. Support the torque arm and install a bolting plate with 4 - 3/4" x 3-1/2" bolts and 4 - 3/4" nuts on each side.
 4. Once the bolts are all installed, push the torque arm evenly towards the tractor. Keep the torque arm parallel to the front of the tractor.
 5. Torque the 3/4" bolts to 100 ft-lbs.
 6. After first 8 hours of use, re-torque all bolts.
 7. Check all fasteners regularly to ensure proper operation of equipment.

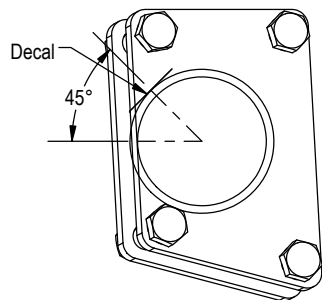
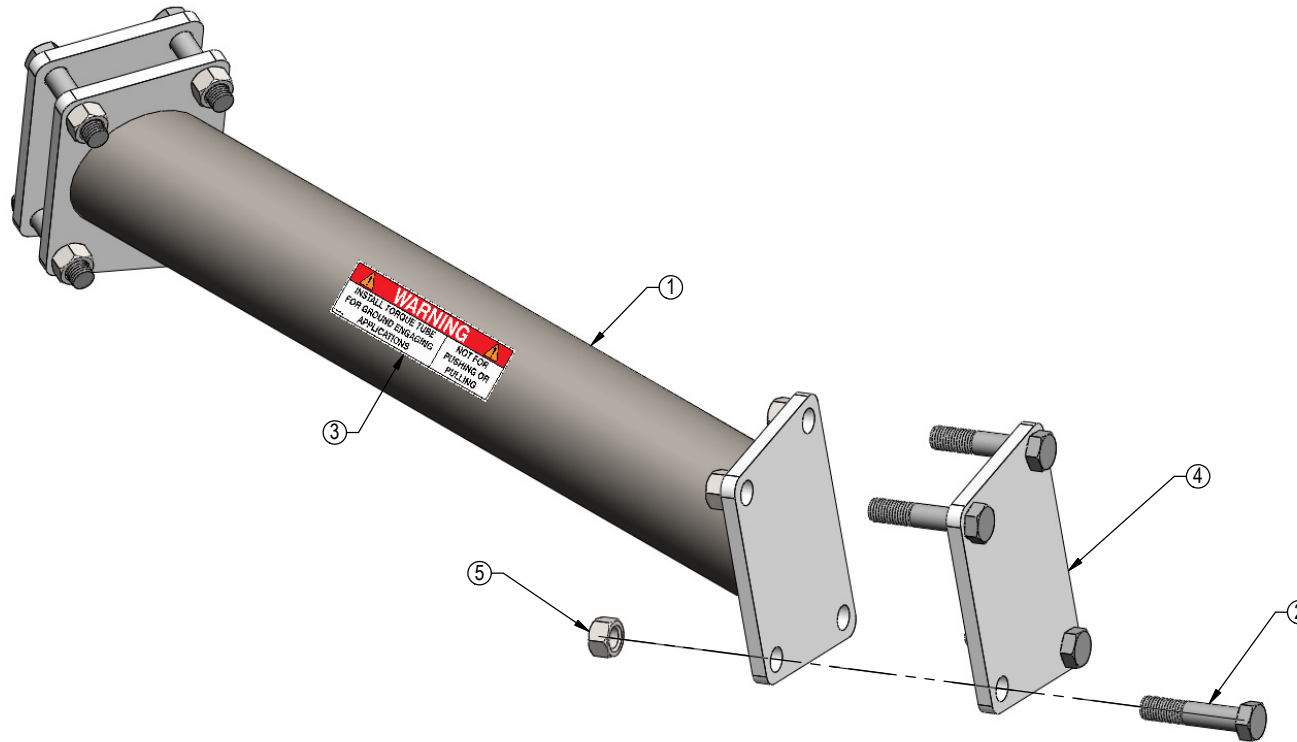


Note: The style of front hitch arms may vary slightly.



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ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	11-19719	Torque Arm
2	8	16-20224	3/4" x 3-1/2" Gr.5 Hex Bolt NC
3	1	27-40405	Warning Decal - Torque Arm
4	2	44-19716	Plate
5	8	70-20607	3/4" Center Lock Hex Nut NC



Placement of Warning Decal



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TITLE: Torque Arm for Front Hitches

Date: 2-16-2017

DWG. NO.: 19719-A