



450 Case STX 275, 330 AccuSteer

Undercarriage Installation Instructions

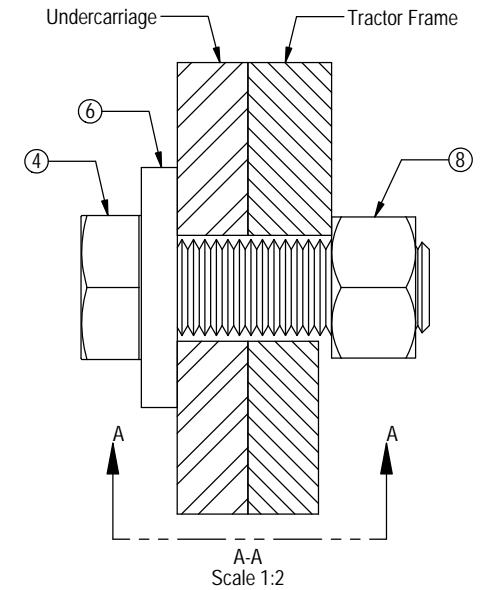
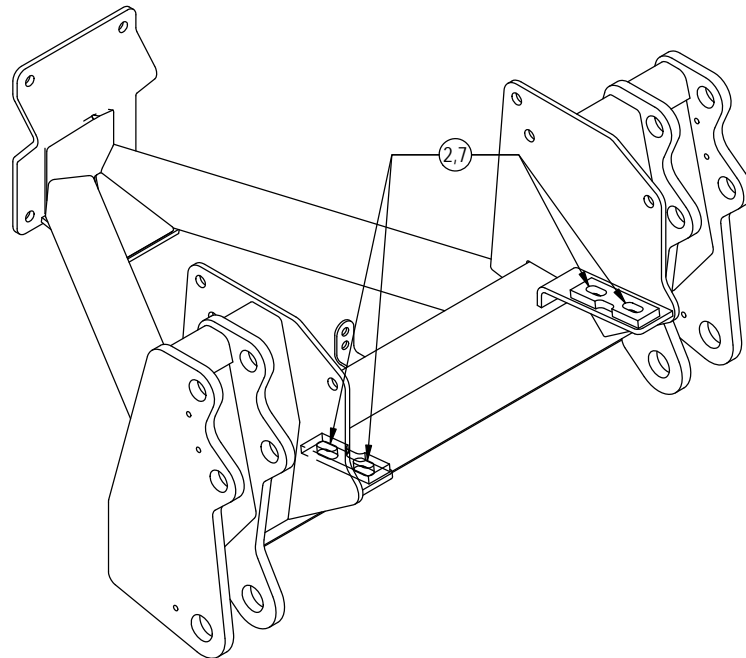
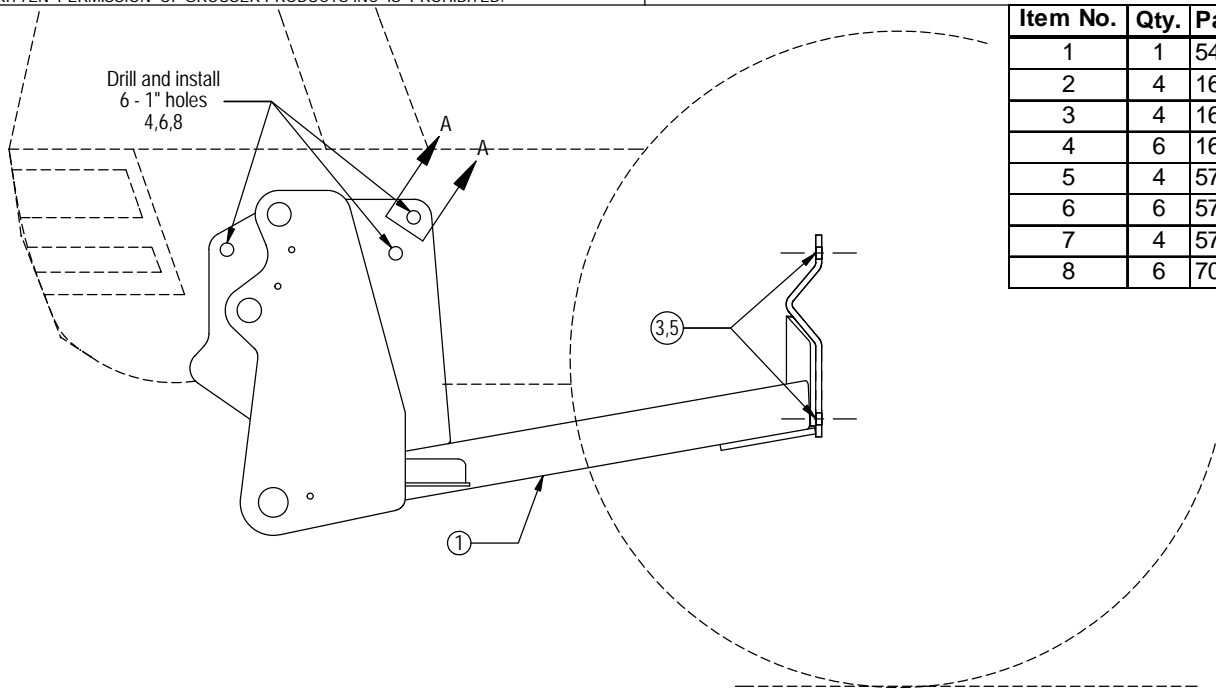
Caution:

- Always use precaution when working around any equipment.
 - Always wear safety glasses.
 - Follow tractor manufacturer's safety guidelines when installing this product.
1. Read all instructions prior to installation.
 2. Remove existing toolboxes and tow cable holder if equipped.
 3. Position the undercarriage (U/C) under the tractor and center with the frame of the tractor.
 4. Raise the front of the U/C to within 1/2" from the frame of the tractor.
 5. Start 4 - 20mm x 90mm bolts (PN: 16-1510) with a large washer (PN: 57-8836) on each bolt from the bottom in the slots at the front of the U/C. Tighten the bolts until the washers contact the U/C. See attached diagram for clarification.
 6. Raise the the rear of U/C and install the 4 - 20mm x 50mm bolts (PN: 16-1878) with a 3/4" flat washer (PN: 57-20747) on each bolt.
 7. Torque all 20mm bolts to 432 ft-lbs.
 8. Use the side frame holes as guides and drill 6 - 1" holes through the side of the tractor frame.
Caution: When drilling, be aware of all parts behind the material being drilled so that you do not mistakenly hit or puncture components on engine side of tractor frame.
 9. Install 6 - 1" x 2-1/2" bolts (PN: 16-20560) with a 1" heavy washer (PN: 57-3682) in the previously drilled holes. See attached diagram for clarification.
 10. After the 6 - 1" bolts are through the tractor frame, attach with a 1" nut (PN: 70-20599) on each bolt.
 11. Torque all 1" bolts to 903 ft-lbs.
 12. After first 8 hours of use, re-torque all bolts.
 13. Check all fasteners regularly to ensure proper operation of equipment.


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REVISIONS:

Item No.	Qty.	Part No.	Description
1	1	54-11410	450 UC Case STX Accu & Non - Accusteer
2	4	16-1510	20mm x 2.5mm x 90mm Metric Hex Bolt Gr 10.9
3	4	16-1878	20mm x 2.5mm x 50mm Metric Hex Bolt Gr 10.9
4	6	16-20560	1" x 2-1/2" Hex Bolt Gr 8 NC
5	4	57-20747	3/4" Flat Washer
6	6	57-3682	1.00" ID x 2-1/2" OD x 0.375" Heavy Washer CZ Plated
7	4	57-8836	0.91" ID x 2-1/2" OD x 0.50" Thick Washer CZ Plated
8	6	70-20599	1" Hex Nut Gr 8 NC



Parts only shown on left side. Right side is identical.

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