



## UNDERCARRIAGE INSTALLATION INSTRUCTIONS

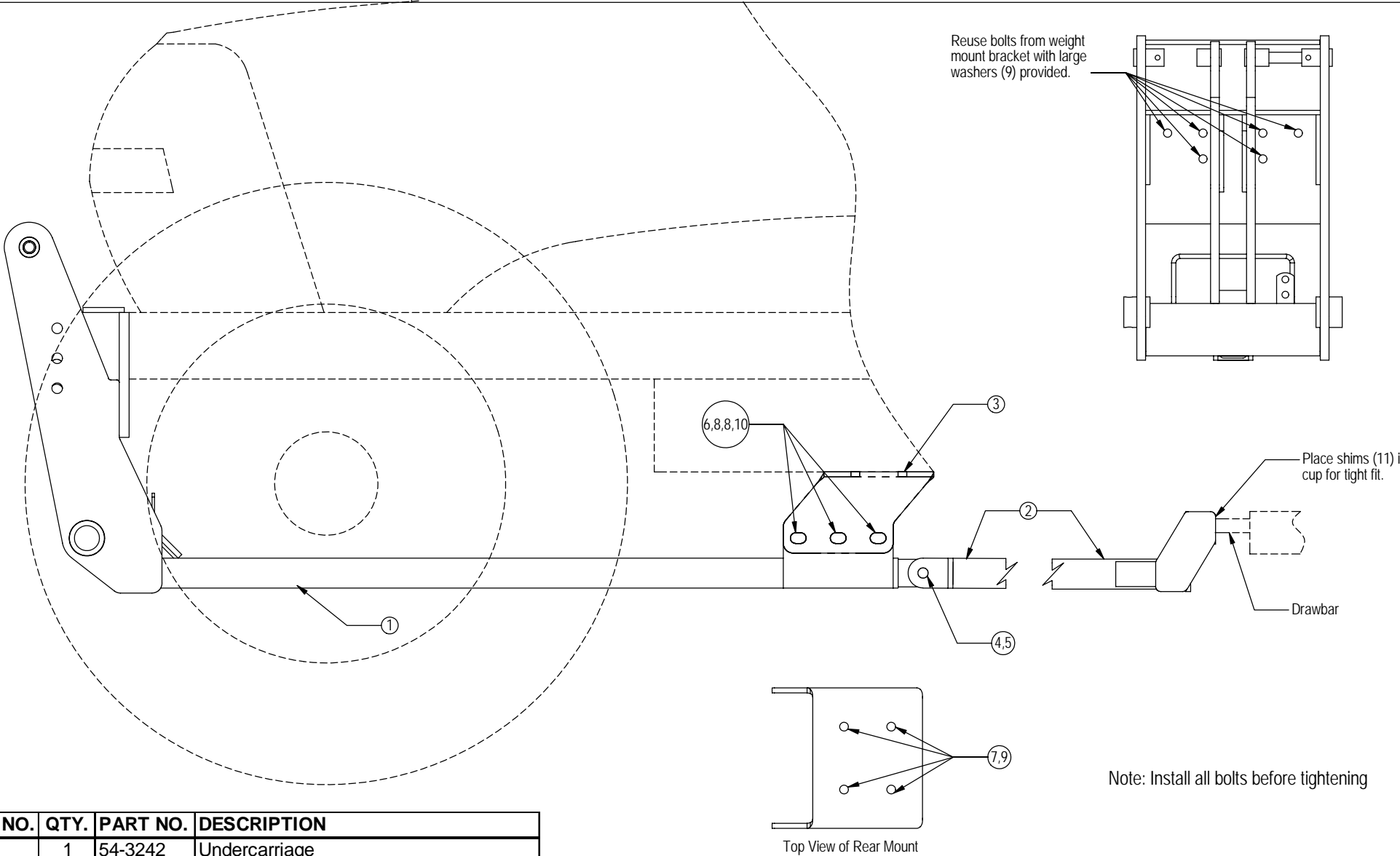
### CASE MXM SERIES

#### **Caution:**

- Always use precaution when working around any equipment.
  - Always wear safety glasses.
  - Follow tractor manufacture's safety guidelines when installing this product.
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- A. Read all instructions prior to performing installation.
  - B. Remove weights and weight bracket from front of tractor.
  - C. Position undercarriage (U/C) under tractor, center on the frame of the tractor. Lift U/C until front holes in U/C line up with front weight bracket mounting holes. Start six bolts from the removed weight bracket with large  $\frac{3}{4}$ " washers (PN 57-3680) through the six holes of the U/C and into holes in the front frame of the tractor. See attached diagram for clarification.
  - D. Start four- 20mm X 50mm bolts (PN 16-1878) with a large  $\frac{3}{4}$ " washer (PN 57-3680) through holes of rear mount (PN 46-3683) into four corresponding vertical holes at the bottom, middle of the tractor frame.
  - E. Secure rear mount to U/C by installing three 1" X 2-1/2" bolts (PN 16-20270) with 1" washers (PN 57-20749) on both sides and a 1" nut (PN 70-20589) on each bolt in lower holes of rear mount.
  - F. Once bolts have been started, torque all 1" bolts to 500 ft-lbs and all 20mm bolts to 300 ft-lbs.
  - G. Install push pole (PN 17-3685) with 1" pin (PN 43-3472) and pin clip (PN 43-7767). Place shims between rear of push pole and drawbar for tight fit. (drawbar may need adjustment)
  - H. After first 8 hours of use, re-torque all bolts.
  - I. Check all fasteners regularly to ensure proper operation of equipment.

#### **Parts List**

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	54-3242	Undercarriage
2	1	17-3685	Push Pole
3	1	46-3683	Rear Mount
4	1	43-3472	1" Pin w/ Holes and Washer
5	1	43-7767	Hitch Pin Clip
6	6	16-20270	1" X 2-1/2" Hex Bolt Gr.5 NC
7	4	16-1878	20mm X 2.5 X 50mm Hex Bolt Gr. 10.9
8	12	57-20749	1" Flat Washer
9	10	57-3680	3/4" ID X 2" OD X 3/8" Heavy Washer
10	6	70-20589	1" Hex Nut NC
11	8	44-7221	Push Pole Shim



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**GROUSER PRODUCTS INC.**  
755 2nd Ave NW  
West Fargo, ND 58078  
WWW.GROUSER.COM

Phone 701.282.7710  
Fax 701.282.8131

TITLE Case MXM Mounting		DWG. NO. 54-2458
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