



John Deere 9RX Extended Bracket

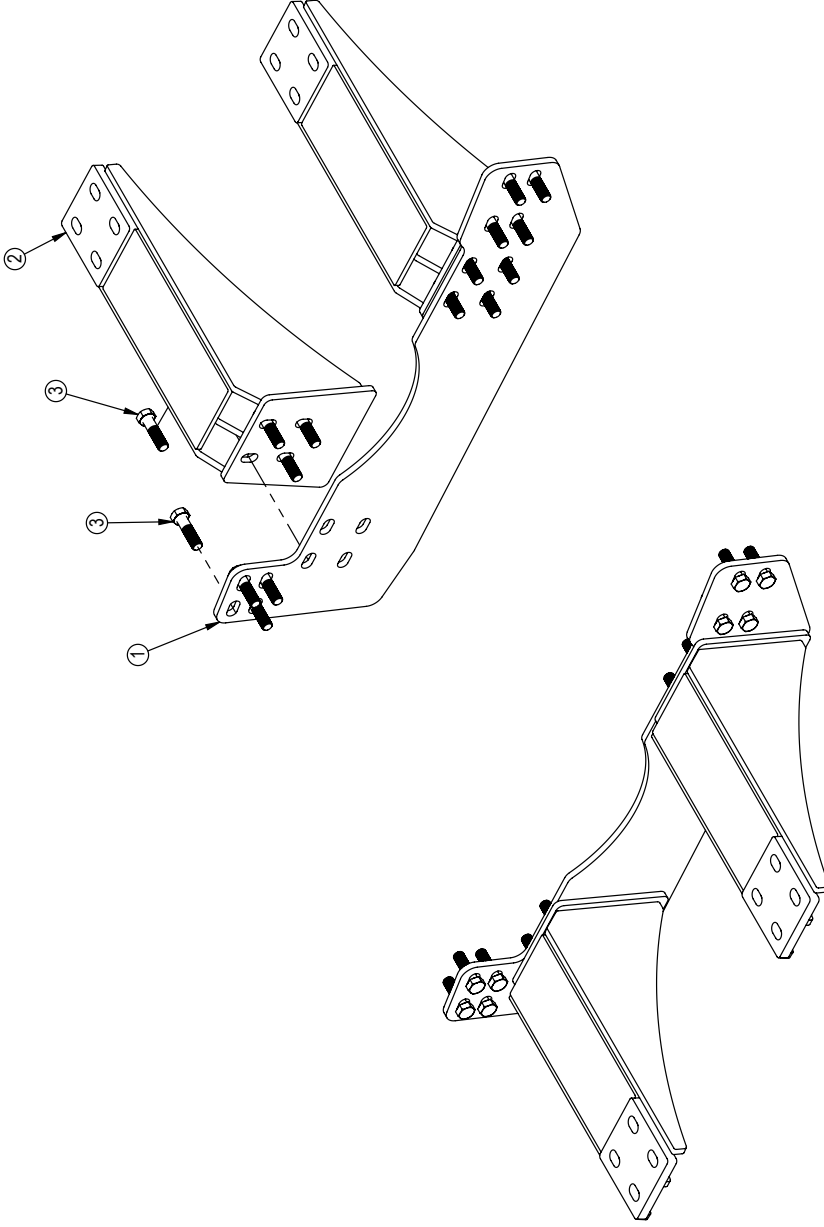
Installation Instructions

Caution:

- Always use precaution when working around any equipment.
 - Always wear safety glasses.
 - Follow tractor manufacturer's safety guidelines when installing this product.
 - Read all instructions prior to installation.
1. Install the new extended axle brackets in place of the standard axle brackets in Step #4 in mounting instructions 41865-INS. Attach with 16 - 20mm x 60 mm bolts and 16 - hardened flat washers.
 2. Continue with installing JD 9RX undercarriage until Step #17.
 3. For Step #17, attach front and rear brackets to inside of undercarriage with 16 - 3/4" x 2-3/4" bolts, 32 - 3/4" hardened HD flat washers and 32 - 3/4" nuts. Install plate thickener between undercarriage and 3/4" hardened HD flat washers and 3/4" nuts.
 4. Attach extended axle brackets to outside of undercarriage with 16 - 3/4" x 2-3/4" bolts, 32 - 3/4" hardened HD flat washers and 32 - 3/4" nuts. The plate thickener should be between the extended brackets and the undercarriage.
 5. Continue with Step #18 in undercarriage mounting instructions.

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ITEM NO.	PART NO.	Default/QTY.	DESCRIPTION	MATERIAL
1	44-42169	2	Plate, Thickener	A36
2	18-42170	4	9RX Extended Final Drive Bracket	
3	16-20511	32	3/4" x 2-3/4" Hex Bolt Gr 8 NC	



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Finish: None		Mat:		TITLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:		Drawn: SDI		Extended Bracket Kit	
DECIMALS .XX ± .06		Date: 5/21/2019		Scale: Quantity Used On:	
ANGLES ± 2°		1:12 1 9RX		Sheet: 1	
				DWG. NO. 18-42168	