



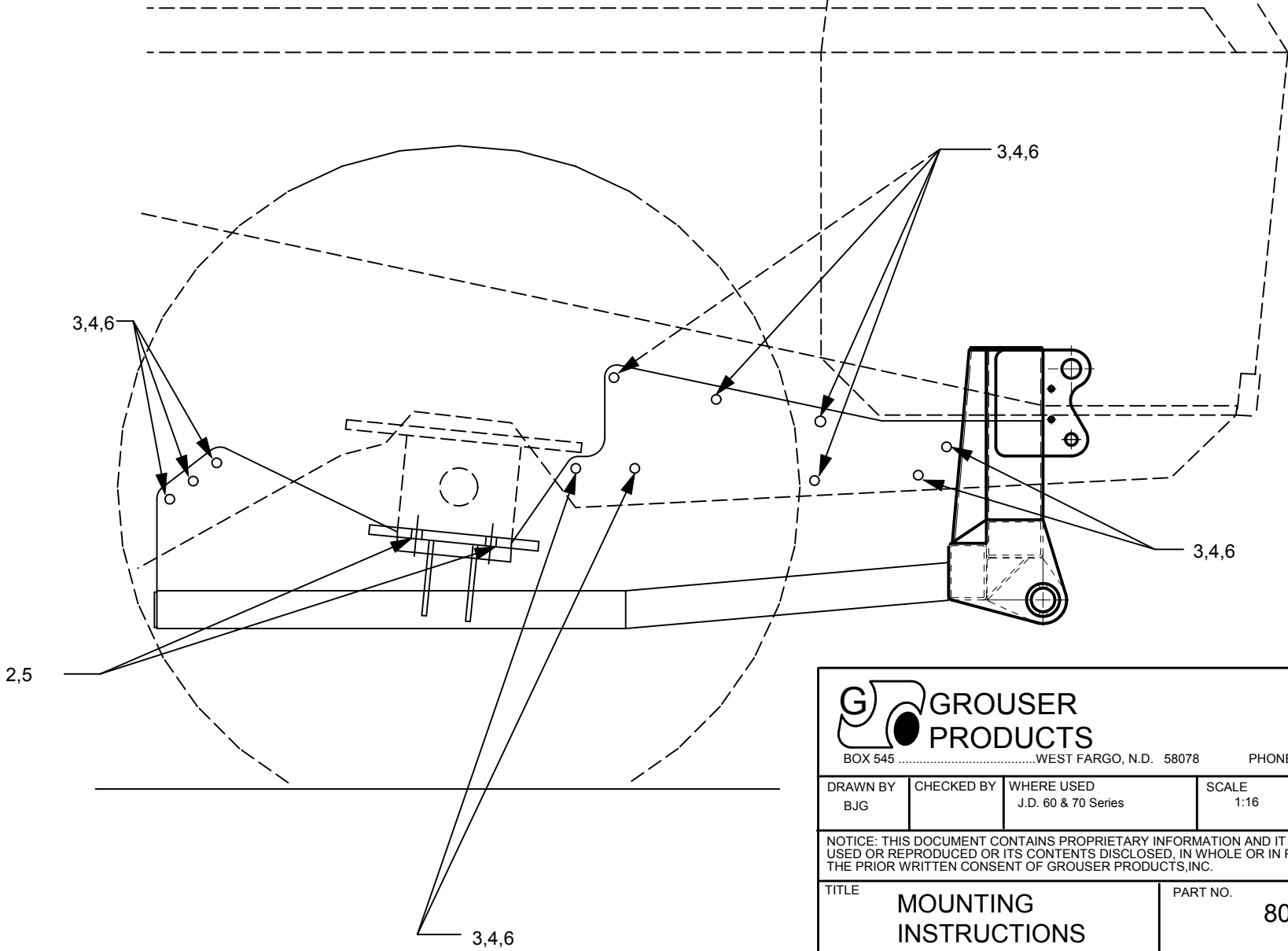
PL-4100 John Deere 60 & 70 Series


Undercarriage Installation Instructions

Caution:

- Always use precaution when working around any equipment.
- Always wear safety glasses.
- Follow tractor manufacturer's safety guidelines when installing this product.
 1. Read all instructions prior to installation.
 2. Remove the axle to frame brace (8960 model only) and remove the pull hook (all models). Keep the hardware to attach the undercarriage (U/C). See attached diagram for clarification.
 3. Position the U/C under the tractor and center with the frame of the tractor.
 4. Lift the U/C until the holes on the U/C line up with the tractor frame holes.
 5. Attach the U/C to the tractor axle housing with the 24mm x 150mm bolts (PN: 16-1875) and a 1.05" I.D. washer (PN: 57-3098) on each bolt. Hand tighten only until all bolts are installed.
 6. Insert a 7/8" bolt (PN: 16-20538) with a 7/8" flat washer (PN: 57-20818) on each bolt into the remaining holes on the U/C and the tractor frame. See attached diagram for clarification.
 7. After all bolts are installed, attach with a 7/8" nut (PN: 70-20598) on each bolt.
 8. Torque all 24mm bolts to 909 ft-lbs., and torque the 7/8" bolts to 350 ft-lbs.
 9. After first 8 hours of use, re-torque all bolts.
 10. Check all fasteners regularly to ensure proper operation of equipment.

Item No.	Qty.	Part No.	Description
1	1	54-7390	PL-41 UC JD 60 & 70 Series
2	8	16-1875	24mm x 3.0mm x 150mm Metric Hex Bolt Gr 10.9
3	22	16-20538	7/8" x 2" Hex Bolt Gr 8 NC
4	22	57-20818	7/8" Flat Washer Heavy Duty Gr. 8 (USS)
5	8	57-3098	2.50" O.D. x 1.05" I.D. x .50" Washer (JD Axle Washer)
6	22	70-20598	7/8" Hex Nut Gr 8 NC



 GROUSER PRODUCTS BOX 545WEST FARGO, N.D. 58078 PHONE 701 282-7710				
DRAWN BY BJG	CHECKED BY	WHERE USED J.D. 60 & 70 Series	SCALE 1:16	DATE 7.22.98
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TITLE MOUNTING INSTRUCTIONS			PART NO. 8010	