



PL-4100 Case 40,50,60 Series

Undercarriage Installation Instructions

Caution:

- Always use precaution when working around any equipment.
- Always wear safety glasses.
- Follow tractor manufacture's safety guidelines when installing this product.
 1. Read all instructions prior to installation.
 2. Position the undercarriage (U/C) under the tractor and center with the frame of the tractor.
 3. Lift the rear of the U/C up to the lower side plate lip and the front up to the side plate lip.
 4. See the attached diagram for the correct length of **dimension "A"** specified for each model tractor.
 5. Using the U/C as a guide, drill 2 - 1" holes through the tractor. See attached diagram for clarification.

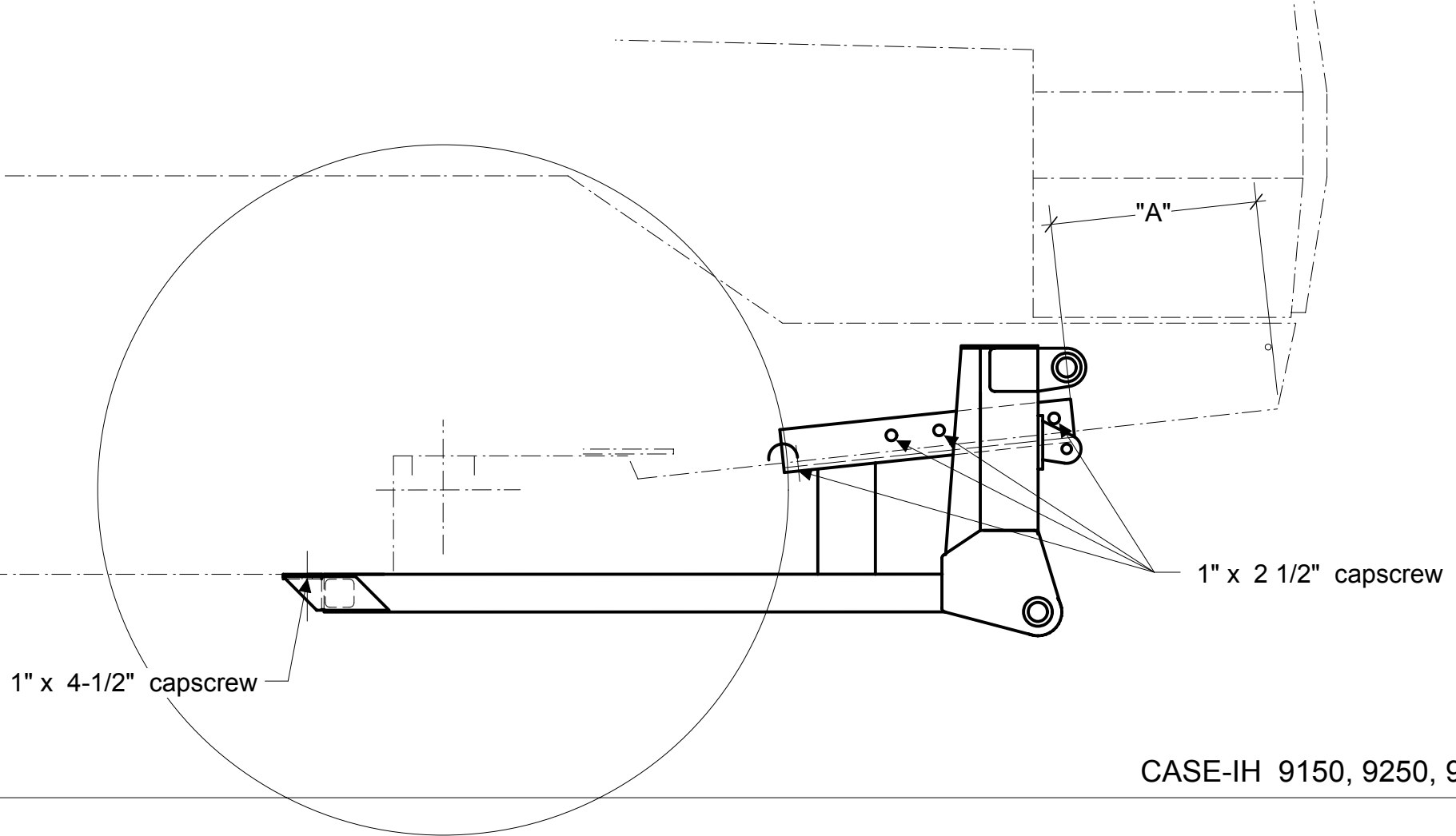
Caution: When drilling, be aware of all parts behind the material being drilled so that you do not mistakenly hit or puncture the incorrect parts.

6. Attach the rear of the U/C to the tractor with 2 - 1" x 4-1/2" bolts (PN: 16-20277), 4 - 1" flat washers (PN: 57-20749), and 2 - 1" nuts (PN: 70-20589). Finger tighten the bolts.
7. Using the U/C as a guide, drill 10 - 1" holes into the tractor side plate and bottom lip. See attached diagram for clarification.

Caution: When drilling, be aware of all parts behind the material being drilled so that you do not mistakenly hit or puncture the incorrect parts.
8. Attach the front of the U/C to the tractor with 10 - 1" x 2-1/2" bolts (PN: 16-20270), 20 - 1" flat washers (PN: 57-20749), and 10 - 1" nuts (PN: 70-20589). Finger tighten the bolts.
9. Torque all 1" bolts to 587 ft-lbs.
10. After first 8 hours of use, re-torque all bolts.
11. Check all fasteners regularly to ensure proper operation of equipment.

Parts List:

| ITEM NO. | QTY. | PART NO. | DESCRIPTION |
|----------|------|----------|------------------------------|
| 1 | 1 | 54-7520 | PL-41 UC Case 9350 |
| 2 | 10 | 16-20270 | 1" x 2-1/2" Hex Bolt Gr 5 NC |
| 3 | 2 | 16-20277 | 1" x 4-1/2" Hex Bolt Gr 5 NC |
| 4 | 12 | 70-20589 | 7/8" Hex Nut Gr 5 NC |
| 5 | 24 | 57-20749 | 1" Flat Washer |




CASE-IH 9150, 9250, 9240/60

Dimensions for each model tractor:

Case 9150 - 21.5"

Case 9250 - 18.5"

Case 9240/60 - 12"

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|--|------------|-------------------|--------------------|---------|
|  <p>GROUSER PRODUCTS BOX 545 WEST FARGO, N.D. 58078 PHONE 701 282-7710</p> | | | | |
| DRAWN BY | CHECKED BY | WHERE USED | SCALE | DATE |
| BJG | | 9150,9250,9240/60 | 1:16 | 8/14/91 |
| <p>NOTICE: THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND IT SHALL NOT BE USED OR REPRODUCED OR ITS CONTENTS DISCLOSED, IN WHOLE OR IN PART, WITHOUT THE PRIOR WRITTEN CONSENT OF GROUSER PRODUCTS, INC.</p> | | | | |
| TITLE | | | PART NO. | |
| <p>MOUNTING INSTRUCTIONS</p> | | | <p>7594</p> | |

CAD DRAWING