



PL-41 Case 9200,9300 Long Frame

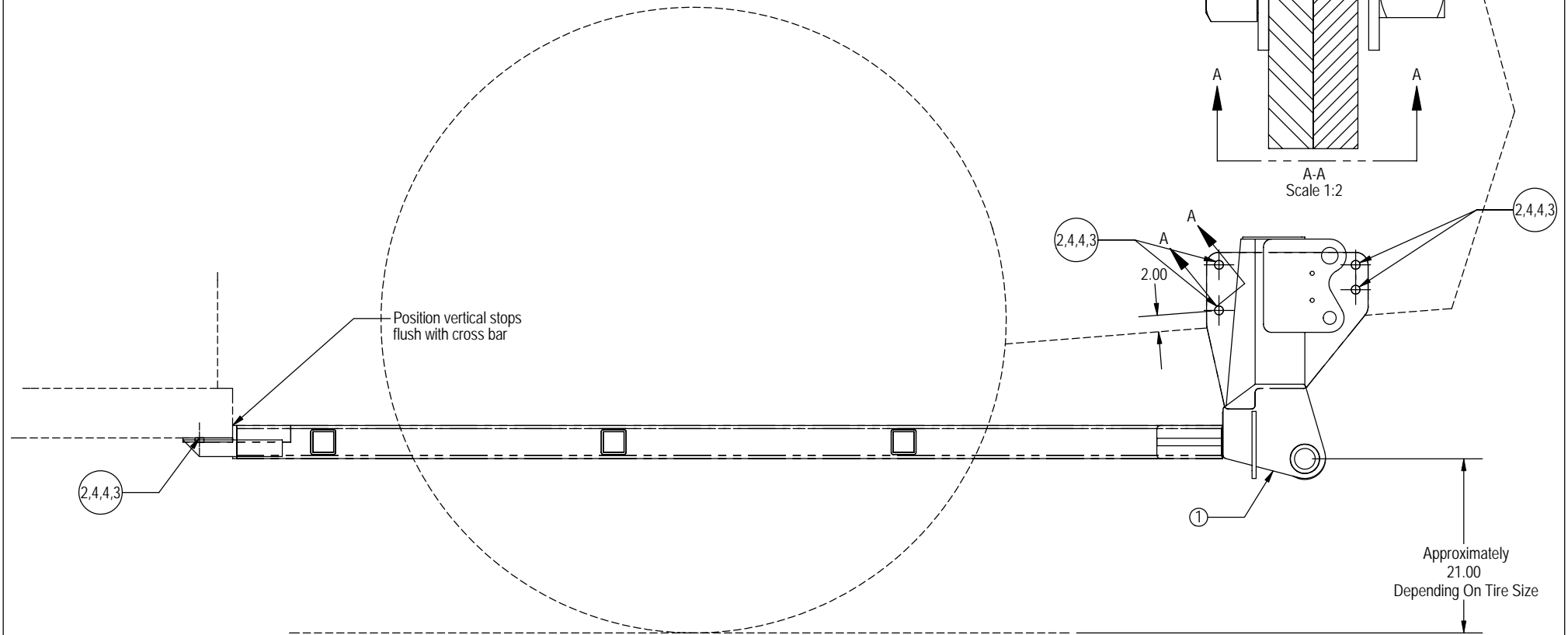
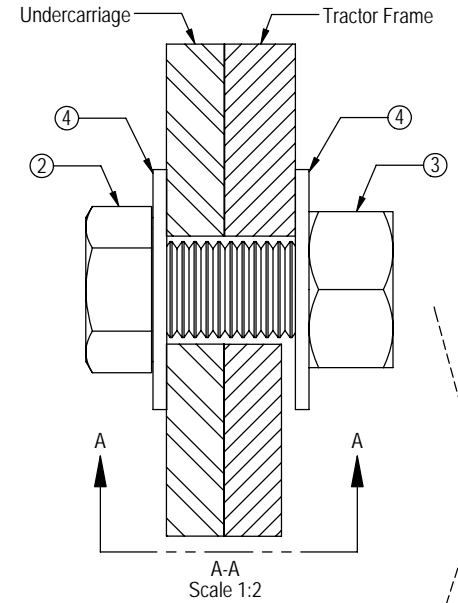
Undercarriage Installation Instructions

Caution:

- Always use precaution when working around any equipment.
 - Always wear safety glasses.
 - Follow tractor manufacturer's safety guidelines when installing this product.
1. Read all instructions prior to installation.
 2. Remove existing toolboxes and weights if equipped.
 3. Position the undercarriage (U/C) under tractor, center on the frame of the tractor.
 4. Raise U/C up until the rear stops of the U/C are tight against the cross bar near the center of the tractor.
Be sure that the vertical push plates are firmly against the cross member.
 5. Use the rear of the U/C as a guide and drill 2 - 1-1/16" holes into the bottom of the tractor frame.
Caution: When drilling, be aware of all parts behind the material being drilled so that you do not mistakenly hit or puncture components on engine side of tractor frame.
 6. Install 2 - 1" x 2-1/2" bolts (PN: 16-20560), 4 - 1" washers (PN: 57-20819), and 2 - 1" nut (PN: 70-20599) into the holes previously drilled holes. Hand tighten the bolts. See attached diagram for clarification.
 7. Raise the front of the U/C up until the rear hole of the mounting plate is 2" above the tractor side frame. Check for clearance inside of frame rails.
 8. Use the U/C as a guide and drill 8 - 1-1/16" holes into the side of the tractor frame.
 9. Install 8 - 1" x 2-1/2" bolts (PN: 16-20560) with a 1" washer (PN: 57-20819) on each bolt into each of the previously drilled holes. See attached diagram for clarification.
 10. After all 8 bolts are through the tractor frame, attach with a 1" washer and 1" nut (PN: 70-20599).
 11. Torque all 1" bolts to 903 ft·lbs.
 12. After first 8 hours of use, re-torque all bolts.
 13. Check all fasteners regularly to ensure proper operation of equipment.

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ITEM NO	QTY.	PART NO.	DESCRIPTION
1	1	54-8554	PL-41 UC Case 9200, 9300 (70, 80) Long Frame
2	10	16-20560	1" X 2-1/2" Hex Bolt Gr 8 NC
3	10	70-20599	1" Hex Nut Gr 8 NC
4	20	57-20819	1" Flat Washer Heavy Duty Gr 8 (USS)



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