



PL-4100 Case 9100 Series

Undercarriage Installation Instructions

Caution:

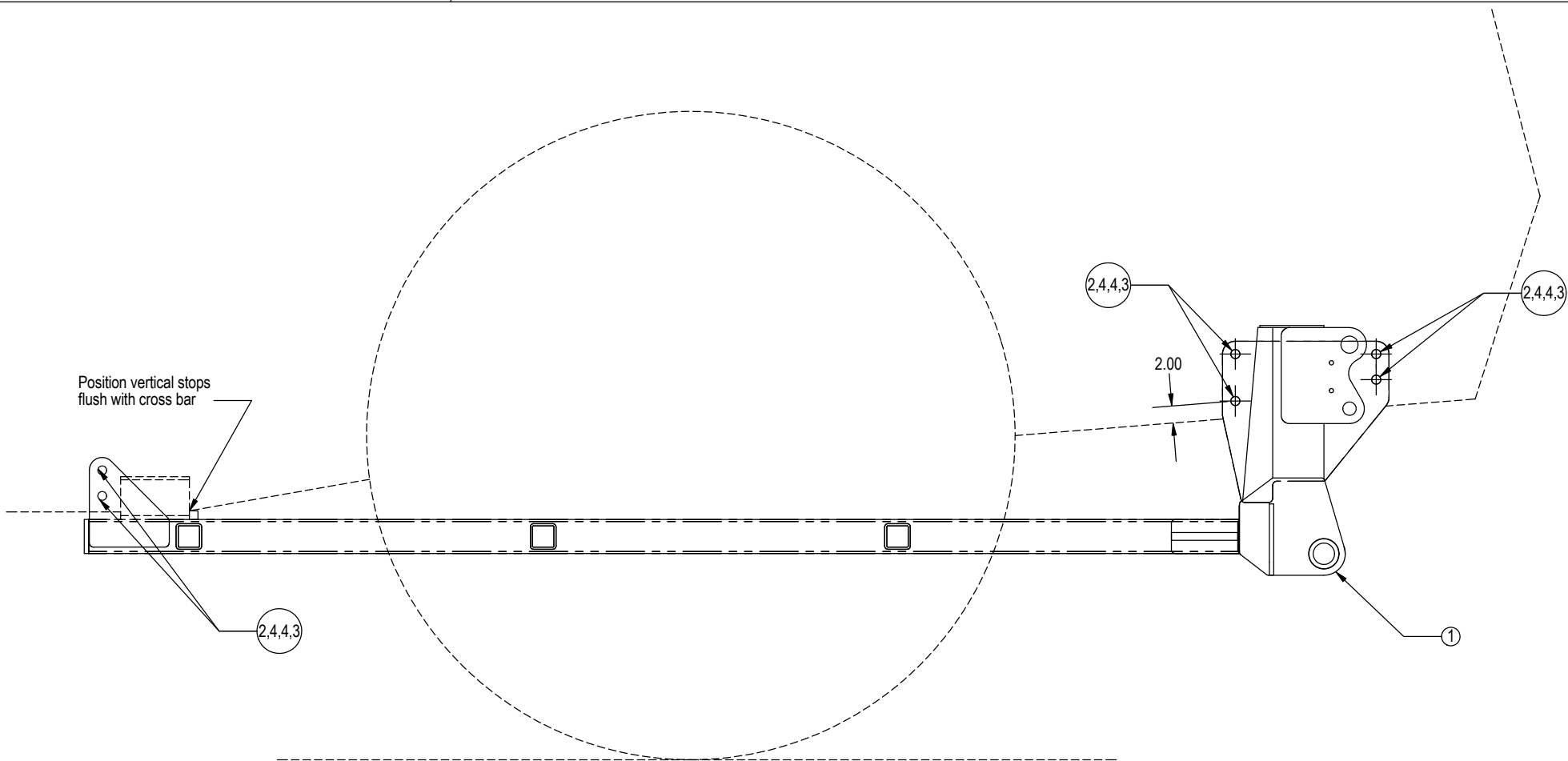
- Always use precaution when working around any equipment.
- Always wear safety glasses.
- Follow tractor manufacturer's safety guidelines when installing this product.
 1. Read all instructions prior to installation.
 2. Remove existing toolboxes and weights if equipped.
 3. Position the undercarriage (U/C) (PN: 54-8700) under the tractor such that the rear stops of the U/C are tight against the cross bar near center of tractor.
 4. Raise the front of the U/C until the bottom rear hole on the mount plate is 2" above the side frame of the tractor.
 5. Use the U/C front side frame holes as guides and drill 8 - 1-1/16" holes through the side of the tractor frame. Then use the U/C rear mount plates as guides and drill 4 - 1-1/16" holes through the side of the tractor frame. See attached diagram for clarification.

Caution: When drilling, be aware of all parts behind the material being drilled so that you do not mistakenly hit or puncture components on engine side of tractor frame.

6. Install a 1" x 2-1/2" bolt (PN: 16-20560) with 2 - 1" heavy duty flat washers (PN: 57-20819) and a 1" nut (PN: 70-20599) in each of the previously drilled holes. See attached diagram for clarification.
7. Torque all 1" bolts to 903 ft-lbs.
8. After first 8 hours of use, re-torque all bolts.
9. Check all fasteners regularly to ensure proper operation of equipment.

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REVISIONS:



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ITEM NO	QTY.	PART NO.	DESCRIPTION
1	1	54-8700	Undercarriage
2	12	16-20560	1" X 2-1/2" Hex Bolt Gr. 8 NC
3	12	70-20599	1" Hex Nut Gr. 8 NC
4	24	57-20819	1" Heavy Duty Flat Washer Gr 8 (USS)

TITLE
 CASE 9100 Mounting Inst.

DWG. NO.
 54-9518

Date:
 4/18/08

Scale:
 1:18

Sheet:
 1